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Solution: (a)  $\sigma = 600 (1.0)^{1.3} = 600 \text{ MPa}$  (b)  
 $\epsilon = (600/600)^{1/1.3} = (1.0)^{0.77} = 1.00$  3.9 The  
flow curve for a certain metal has a strain-  
hardening exponent of 0.22 and strength  
coefficient of 54,000 lb/in<sup>2</sup> . Determine (a)  
the flow stress at a true strain = 0.45 and  
(b) the true strain at a flow stress = 40,000  
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